

**THE JOURNAL OF COMMERCE TOP 100 IMPORTERS IN 2009: U.S. FOREIGN TRADE VIA OCEAN CONTAINER TRANSPORT**

'09 RANK	JoC TOP 100 IMPORTERS	HEADQUARTERS	TEUs IN 2009	WEB SITE	SECTOR
1	<b>WAL-MART STORES</b> <i>The world's largest retailer with 8,416 stores and 2 million associates had \$305 billion in U.S. and \$100 billion in international net sales in the year ending Jan. 31. Packaging and inventory reduction initiatives continue.</i>	Bentonville, Ark.	684,000	www.walmartstores.com	Retail
2	<b>TARGET</b> <i>Operates 1,740 stores in 49 states, including 251 SuperTargets with groceries. Has 33 distribution centers and four import warehouses.</i>	Minneapolis	441,800	www.target.com	Retail
3	<b>HOME DEPOT</b> <i>Largest home-improvement retailer operates 2,200 stores in the U.S., Puerto Rico, Virgin Islands, Guam, Canada, Mexico and China.</i>	Atlanta	278,900	www.homedepot.com	Retail
4	<b>DOLE FOOD</b> <i>Was privately owned by David Murdock, who also owned Flexi-Van Leasing and Dole Ocean Cargo Express until going public in 2009.</i>	Westlake Village, Calif.	222,500	www.dole.com	Diversified
5	<b>SEARS HOLDING</b> <i>Operating parent of Kmart and Sears since 2005, with some 3,921 stores in U.S. and Canada. Owns Land's End, Great Indoors, Orchard Supply Hardware. Operates 39 domestic supply-chain distribution centers</i>	Hoffman Estates, Ill.	216,300	www.searsholdings.com	Retail
6	<b>LOWE'S</b> <i>Second-largest home-improvement retailer. Operates more than 1,700 stores in the U.S., Canada and Mexico.</i>	Mooresville, N.C.	195,000	www.lowes.com	Retail
7	<b>COSTCO WHOLESALE</b> <i>Closed Costco Home stores and opened its first club in Australia last year.</i>	Issaquah, Wash.	166,100	www.costco.com	Retail
8	<b>LG GROUP</b> <i>South Korea industrial group. Major business units are chemicals, electronics, home appliances and telecommunications.</i>	Englewood Cliffs, N.J.	149,300	www.lg.co.kr	Conglomerate
9	<b>PHILIPS ELECTRONICS NORTH AMERICA</b> <i>Subsidiary of Dutch company Royal Philips Electronics. Acquired Genlyte and Respironics companies in 2008.</i>	Andover, Mass.	127,200	www.usa.philips.com	Mfg-Electronics
10	<b>HEINEKEN USA</b> <i>Dutch parent markets more than 170 specialty beers and ciders, including Heineken and Amstel. Acquired Femsa Cerveza's beer unit in April.</i>	White Plains, N.Y.	118,100	www.heinekeninternational.com	Beverages
11	<b>CHIQUITA BRANDS INT'L.</b> <i>More than half its business is bananas. All produce and 70 percent of bananas come from suppliers. Owns Great White Fleet.</i>	Cincinnati	116,700	www.chiquita.com	Food
12	<b>ASHLEY FURNITURE INDUSTRIES</b> <i>Private manufacturer distributes to Ashley Furniture Home Stores.</i>	Arcadia, Wis.	90,900	www.ashleyfurniture.com	Mfg-Furniture
13	<b>IKEA INTERNATIONAL</b> <i>Has 35 stores in the U.S. and plans to open three to five more a year. Opened first U.S. Swedwood Group manufacturing plant in Virginia in 2008. U.S. represented 11 percent of global market in 2009.</i>	Conshohocken, Pa.	90,800	www.ikea-group.ikea.com	Retail
14	<b>SAMSUNG ELECTRONICS AMERICA</b> <i>Appliances Subsidiary of South Korean digital appliances and media manufacturer Samsung Electronics and a member of Samsung Group. Opened TV manufacturing plant in Russia in 2008.</i>	Ridgefield Park, N.J.	81,100	www.samsungusa.com	Mfg-Electronics,
15	<b>JCPENNEY</b> <i>Owns 1,109 department stores in the U.S. and Puerto Rico, 155 of which have Sephora shops. Opened midtown New York store last year.</i>	Plano, Texas	79,000	www.jcpenny.net	Retail
16	<b>JARDEN</b> <i>Supplies penny blanks to U.S. Mint. Acquired Mapa Spontex in April. Brands include K-2 Snowboards, Ball Jars, Mr. Coffee, Sunbeam, Oster, Crock-Pot, Pine Mountain Fire Logs and Coleman.</i>	Rye, N.Y.	77,100	www.jarden.com	Mfg-Outdoor/Home Goods
17	<b>GENERAL ELECTRIC</b> <i>Diversified global infrastructure, finance and media company will retain appliances unit, and added a home and business solutions unit. Sold GE Plastics to Sabic in 2007.</i>	Fairfield, Conn.	76,700	www.ge.com	Conglomerate
18	<b>RED BULL NORTH AMERICA</b> <i>Private high-caffeine energy drink company is based in Austria. Owns U.S. Red Bull soccer team.</i>	Santa Monica, Calif.	74,000	www.redbull.com	Beverages
19	<b>NIKE</b> <i>Brands include Cole Haan, Converse, Hurley Intl., Umbro and Nike Golf. Sold the Bauer Hockey and Starter brands in 2008.</i>	Beaverton, Ore.	72,300	www.nikebiz.com	Footwear & Apparel
20	<b>WHIRLPOOL</b> <i>Largest U.S. home appliances maker. Brands include Maytag, Jenn-Air, Amana and Kitchen Aid.</i>	Benton Harbor, Mich.	60,900	www.whirlpoolcorp.com	Mfg-Appliances

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21	<b>FAMILY DOLLAR STORES</b> <i>2009 was its 50th anniversary. Nine distribution centers served 6,600 general merchandise stores in 44 states last year.</i>	Matthews, N.C.	55,200	www.familydollar.com	Retail
22	<b>GAP STORES</b> <i>Specialty retailer with more than 3,100 stores. Operates five apparel brands: Gap, Banana Republic, Old Navy, Piper Lime and Athleta, an activewear company acquired in 2008. Scheduled to open first store in China this year.</i>	San Francisco	53,400	www.gap.com	Retail
23	<b>DOLLAR TREE STORES</b> <i>Operates 3,874 stores and nine distribution centers. Imports represent 40 to 45 percent of inventory. Launched www.dollartreedirect.com for high-volume purchases.</i>	Chesapeake, Va.	49,900	www.dollartree.com	Retail
24	<b>BIG LOTS</b> <i>Formerly Consolidated Stores, the close-out retailer has 1,360 stores in 47 states.</i>	Columbus, Ohio	47,300	www.biglotscorporate.com	Closeout Retail
25	<b>DOREL INDUSTRIES</b> <i>North America represented two-thirds of 2009 sales. Established Dorel Brazil last year and is targeting Australia. Owns Schwinn.</i>	Montreal	47,300	www.dorel.com	Mfg-Furniture/Bicycles
26	<b>KOHL'S</b> <i>Opened its first Alaskan store in 2008. Now operates 1,068 stores in 49 states.</i>	Menomonee, Wis.	44,500	www.kohls.com	Retail
27	<b>PANASONIC CORP. OF NORTH AMERICA</b> <i>Formerly known as Matsushita Electric Corp. of America. Brands include Panasonic, Technics, Quasar and JVC.</i>	Secaucus, N.J.	43,300	www.panasonic.com	Mfg-Electronics
28	<b>PIER 1 IMPORTS</b> <i>Closed 40 stores, including Pier 1 Kids, and a distribution center near Chicago in the last year.</i>	Fort Worth	42,300	www.pier1.com	Retail
29	<b>WILLIAMS-SONOMA</b> <i>Nationwide 610-store specialty retailer with home focus in six brands: Williams-Sonoma, Pottery Barn, Pottery Barn Kids, PBteen, West Elm and W-S Home.</i>	San Francisco	42,000	www.williams-sonomainc.com	Retail
30	<b>STAPLES</b> <i>Operates 2,218 office-supply stores in North America and Europe. Acquired Corporate Express, an office supplies company in 2008.</i>	Framingham, Mass.	41,000	www.staples.com	Retail
31	<b>NESTLE USA/NESTLE WATERS</b> <i>Swiss parent is the world's largest food company. Owns Jenny Craig and Gerber, and acquired Kraft's pizza business earlier this year.</i>	Los Angeles/Greenwich, Conn./ St. Louis	40,900	www.nestleusa.com www.nestlewaters.com	Food/Beverages/Pet Food
32	<b>SONY CORP. OF AMERICA</b> <i>Sells music, entertainment, computers, electronics products and semiconductors. In joint venture to develop 3D network.</i>	New York	39,500	www.sony.com	Mfg-Electronics
33	<b>TOYS "R" US</b> <i>Owned by private equity, it acquired FAO Schwartz and toys last year and KB Toys in 2008.</i>	Wayne, N.J.	36,100	www.toysrus.com	Toys-Retail
34	<b>MATTEL</b> <i>Largest U.S. toymaker owns Fisher Price, Barbie, American Girl, Matchbox, Tyco and Hot Wheels.</i>	El Segundo, Calif.	33,000	www.mattel.com	Mfg-Toys
35	<b>DOLLAR GENERAL</b> <i>8,700-store chain in 35 states. Bought by private equity in mid-2007 and returned public in 2009.</i>	Goodlettsville, Tenn.	32,200	www.dollargeneral.com	Retail
	<b>MICHAELS STORES</b> <i>Largest arts and crafts specialty retailer. Opened first urban store in New York City last fall. Closed Recollections and Star Decorator Wholesale stores and now slowly closing Aaron Brothers while opening more Michaels Stores.</i>	Irving, Texas	32,200	www.michaels.com	Retail
37	<b>CANON USA</b> <i>Subsidiary of Japan's Canon Inc. Manufactures optical equipment, including printers, scanners and copiers. Acquired Virtual Imaging in 2009.</i>	Lake Success, N.Y.	32,000	www.canon.com	Photo Imaging
38	<b>ROOMS TO GO</b> <i>Private family-run furniture business. Building 1.2 million-square-foot distribution center in Brookshire, Texas. Plans 16 new stores in 2010.</i>	Seffner, Fla.	31,000	www.roomstogo.com	Retail
	<b>MERCEDES BENZ/DAIMLER TRUCKS</b> <i>New Tuscaloosa auto assembly plant. Opened second truck plant in Mexico last year. Closing Portland truck plant. Daimler brands include Mercedes Benz, Maybach, Freightliner, Western Star, Smart, Mercedes Benz, Thomas-Built and Mitsubishi Fuso.</i>	Montvale, N.J.; Portland, Ore.	31,000	www.daimler-trucksnorthamerica.com; www.mbusa.com	Mfg-Motor Vehicles
40	<b>SOUTHERN WINES &amp; SPIRITS OF AMERICA</b> <i>Largest U.S. distributor of alcoholic beverages and cigars. Operates in 30 states through distribution centers. Received permit to operate in Texas and Indiana in 2009.</i>	Miami	30,800	www.southernwine.com	Beverages

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41	<b>TOYOTA TSUSHO AMERICA (TAI)</b> <i>Operates trading and supply chain management within Toyota Group. Global headquarters in Japan. Has metals, machinery/electronics, chemicals/plastics, automotive, agriculture/food, and consumer products divisions.</i>	Florence, Ky.	29,800	www.taiamerica.com	Conglomerate
42	<b>MICHELIN NORTH AMERICA</b> <i>Makes Michelin, BF Goodrich, Uniroyal and Energy Saver tires. Closed Opelika, Ala., plant in late 2009. 10-year U.S. military contracts for ground and aircraft tires ends in 2017.</i>	Greenville, S.C.	27,500	www.michelin-us.com	Mfg-Tires
43	<b>BEST BUY</b> <i>Consumer electronics and appliances retailer has 160 Five Star stores and six Best Buy stores in China.</i>	Richfield, Minn.	26,800	www.bestbuy.com	Retail
44	<b>MACY'S</b> <i>Federated Department Stores was rebranded as Macy's. All brands in the former FDS have disappeared except for Bloomingdales and Macy's.</i>	Cincinnati	26,000	www.federated-fds.com	Retail
45	<b>ANHEUSER-BUSCH</b> <i>Perhaps best known for its Clydesdales. Acquired by InBev of Belgium in 2008 for \$52 billion, and its entertainment and Metal Container units were sold.</i>	St. Louis	25,000	www.anheuser-busch.com	Beverages
46	<b>HASBRO</b> <i>No. 2 U.S. toymaker, after Mattel. Signed Sesame Street toys and games contract in late 2009. In joint venture with Discovery Communications' "The Hub," a children's TV channel with Hasbro brand programming.</i>	Pawtucket, R.I.	24,800	www.hasbro.com	Mfg-Toys
47	<b>ITOCHU INTERNATIONAL</b> <i>North American unit of parent Itochu Japan. Trading company manages investments, 27 subsidiaries and affiliates.</i>	New York	24,800	www.itochu.com	Conglomerate
48	<b>ELECTROLUX</b> <i>Electrolux, AEG-Electrolux, Zanussi, Frigidaire and Eureka are among household and commercial appliance brands. U.S. headquarters moving to Charlotte, N.C., by year-end.</i>	Martinez, Ga.; Stockholm	24,600	www.electrolux.com	Mfg-Appliances
49	<b>ARAUCO WOOD PRODUCTS</b> <i>Associated with Chile's largest pulp and paper producer, Celulosa Arauco y Constitucion. Operates forestry, woodpulp, sawn wood and panels business units.</i>	Atlanta	23,400	www.arauco.cl	Forest Products
50	<b>ADIDAS GROUP</b> <i>Based in Germany. Owns Taylor-Made-Adidas Golf and Rockport. Acquired Reebok for \$3.8 billion in 2006 and Textronics in 2008.</i>	Portland, Ore.	23,300	www.adidas-group.com	Mfg-Sports lifestyle
51	<b>BRIDGESTONE AMERICAS</b> <i>Americas holding company for Japan's Bridgestone Corp. A tire plant in Thailand to open this year.</i>	Nashville, Tenn.	23,100	www.bridgestone-firestone.com	Mfg-Tires
52	<b>HANKOOK TIRE AMERICA</b> <i>Subsidiary of South Korea's Hankook Tire. Oversees 400 independent dealers at more than 3,000 U.S. locations. Michelin owns 10 percent.</i>	Wayne, N.J.	22,700	www.hankooktireusa.com	Mfg-Tires
53	<b>FURNITURE BRANDS INTERNATIONAL</b> <i>Integrated designer, manufacturer and home furnishings retailer. Brands include Thomasville, Broyhill, Drexel and Lane. Has closed several U.S. manufacturing plants. Opened sourcing office in China.</i>	Clayton, Mo.	22,600	www.furniturebrands.com	Mfg-Furniture
54	<b>BMW OF NORTH AMERICA</b> <i>Imports and distributes BMW automobiles, light trucks and motorcycles along with parts for S.C. assembly plant. Parts distribution center is in Mount Olive, N.J., and a vehicle preparation center is in Port Newark.</i>	Woodcliff Lake, N.J.	21,800	www.bmwusa.com	Mfg-Auto & Transport
55	<b>CONAIR</b> <i>Private company also owns the Cuisanart, Waring, Rusk, Jheri Redding, Scunci, Interplak and Allegro brands and offers private labeling.</i>	East Windsor, N.J.	21,100	www.conair.com	Appliances/Personal Care
56	<b>HEWLETT-PACKARD</b> <i>Bought 3Com and Palm technologies. Entered 10-year alliance with Acatel-Lucent.</i>	Palo Alto, Calif	20,300	www.hp.com	Mfg. Computer Technology
57	<b>HANES BRANDS</b> <i>Spun off from Sara Lee in 2006. Brands include L'EGGS, Just My Size, Champion, Bali, Playtex, Wonderbra, Duofold, Outer Banks and Barely There.</i>	Winston-Salem, North Carolina	19,500	www.hanesbrands.com	Mfg-Apparel
58	<b>AMERICAN HONDA MOTOR, HONDA NORTH AMERICA</b> <i>Makes motorcycles, cars and lawnmowers. Built new auto plant in Indiana. Subsidiary of Japan's Honda Motor.</i>	Torrance, Calif.	19,200	www.honda.com	Mfg-Automotive Goods
59	<b>MARUBENI AMERICA</b> <i>Largest overseas subsidiary of Japanese trading house Marubeni. Top products are chemicals, machinery and other commodities.</i>	New York	19,100	www.marubeni-usa.com	Conglomerate

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60	<b>JOANN STORES</b> <i>Publicly traded 765-unit chain sells fabric, craft and sewing materials. Has distribution center in Visalia, Calif., and Opelika, Ala. Launched Christie Brinkley collection last year.</i>	Hudson, Ohio	19,000	www.jo-annstores.com	Retail
61	<b>TJX</b> <i>Discount retailer of apparel and home fashions. Brands include HomeGoods, TJ Maxx and Marshalls. Bob's Stores were sold in 2008 to private equity.</i>	Framingham, Mass.	18,900	www.tjx.com	Retail
62	<b>VF</b> <i>Apparel manufacturer with brands including North Face, Nautica, Wrangler and Vans.</i>	Greensboro, N.C.	18,800	www.vfc.com	Mfg-Apparel
63	<b>ROSS STORES</b> <i>Operates nearly 1,000 off-price stores in apparel and home goods under DD's Discounts and Ross Dress for Less.</i>	Pleasanton, Calif.	18,100	www.rossstores.com	Retail
64	<b>FRED MEYER STORES</b> <i>A unit of grocery retailer Kroger. Offers general merchandise and foodstuffs in 130 stores.</i>	Portland, Ore.	17,500	www.fredmeyerstores.com	Retail
65	<b>HON HAI PRECISION INDUSTRIES</b> <i>Taiwan-based contract electronics manufacturer also known as Foxconn. Offers design engineering and machine tooling.</i>	Houston	17,000	www.foxconn.com	Mfg-Electronics
66	<b>TOSHIBA AMERICA</b> <i>Subsidiary of Japan's Toshiba Corp., a manufacturer of advanced electronics and electrical equipment.</i>	New York	16,300	www.toshiba.com	Mfg-Electronics
	<b>KEYSTONE AUTOMOTIVE INDUSTRIES</b> <i>Retailer and wholesaler of automotive parts and accessories, with delivery trucks.</i>	Exeter, Pa.	16,300	www.keystoneautomotive.com	Wholesaler & Retailer-Auto Parts
68	<b>LIMITED BRANDS</b> <i>2,971 stores including La Senza stores in Canada. Among the brands are Mast Industries, Henri Bendel, Bath &amp; Body Works, Victoria's Secret, C.O. Bigalow, Pink and White Barn Candle.</i>	Columbus	16,100	www.limitedbrands.com	Retail
69	<b>SHARP ELECTRONICS</b> <i>Subsidiary of Japanese manufacturer of consumer and business electronics and appliances. Sharp Solar is a fast-growing unit.</i>	Mahwah, N.J.	15,800	www.sharp-usa.com	Mfg-Electronics/Appliances
	<b>FONTERRA USA</b> <i>Largest cooperative in New Zealand with each dairy farmer's shares determined by volume of milk supplied. New Zealand-sourced milk powder volumes can be traded on an online platform called GlobalDairy Trade.</i>	Auckland, New Zealand	15,800	www.fonterra.com	Dairy Products
71	<b>WALGREEN</b> <i>Largest U.S. drugstore chain with more than 7,500 stores. Acquired 31 Drug Fair stores and 250 Duane Reade stores.</i>	Deerfield, Ill.	15,500	www.walgreens.com	Retail
72	<b>TOYO TIRE &amp; RUBBER</b> <i>Unit of Japanese tiremaker. Almost half of annual revenue is from sales in Japan. First China facility to open in 2011.</i>	Cypress, Calif.	15,300	www.toyotires.com	Mfg-Tires
	<b>PHILLIPS VAN HEUSEN</b> <i>Owns more than a dozen apparel brands, including Calvin Klein, Izod, Bass and Arrow. Added Tommy Hilfiger in May.</i>	New York	15,300	www.pvh.com	Mfg-Retail
74	<b>NISSAN NORTH AMERICA</b> <i>Operates three U.S. manufacturing plants. New assembly plant in St. Petersburg, Russia, opened last year.</i>	Nashville, Tenn.	14,900	www.nissanusa.com	Mfg-Automobiles
75	<b>CVS/CAREMARK</b> <i>Prescriptions represent two-thirds of sales. Merged with Caremark in 2007 and acquired Longs Drugs in 2008. 7,092 drugstores are now open and 250 to 300 new or relocated stores are planned this year.</i>	Woonsocket, R.I.	14,700	www.cvs.com	Retail
	<b>RETAIL VENTURES</b> <i>Keeping DSW shoe stores. Sold Value City Department Stores and Filene's Basement.</i>	Columbus, Ohio	14,700	www.retailventuresinc.com	Retail
77	<b>RICOH AMERICAS</b> <i>Subsidiary of Japan's Ricoh Co. last year put up the first billboard in Times Square, New York, that is totally wind- and solar-powered. Distributor is IKON Office Solutions.</i>	West Caldwell, N.J.	14,400	www.ricoh-usa.com	Mfg-Imaging Technology
78	<b>SKECHERS USA</b> <i>Licenses and contracts footwear and apparel production. Broke ground this year on 1.8 million-square-foot distribution center in Rancho Belago, Calif.</i>	Manhattan Beach, Calif.	14,200	www.skx.com	Mfg-Retail
79	<b>FALKEN TIRE</b> <i>Subsidiary of Sumitomo Rubber Industries of Japan. Produces high-performance motor sports racing tires.</i>	Fontana, Calif.	13,900	www.falkentires.com	Mfg-Tires

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81	<b>GLOBAL PAPER SOLUTIONS</b> <i>Imports printing paper from mainland China mills.</i>	Anaheim, Calif.	13,400	www.globalpapersolutions.com	Printing Paper
	<b>YOKOHAMA TIRE</b> <i>U.S. arm of Japanese premium tire producer and distributor.</i>	Fullerton, Calif.	13,400	www.yokohamatire.com	Mfg-Tires
83	<b>CARDINAL HEALTH</b> <i>Wholesale medical supplies and distributor. Spun off CareFusion in 2009.</i>	Dublin, Ohio	13,400	www.cardinal.com	Wholesale Medical Supplies
84	<b>COLLECTIVE BRANDS</b> <i>Operates 4,400 stores worldwide, but two-thirds of revenue comes from 3,825 U.S. stores. Closing some U.S. stores, but opening others abroad, including Payless stores in Russia and the Philippines.</i>	Topeka, Kan.	13,100	www.payless.com	Retail
	<b>OFFICE MAX</b> <i>Rebranded from BoiseCascade, office supplies are offered both business-to-business contract sales and through 1,000 retail stores in the U.S. and Mexico.</i>	Naperville, Ill.	13,100	www.officemax.com	Retail
86	<b>GITI TIRE</b> <i>U.S. arm of China's largest tire manufacturer and supplier, based in Shanghai. Has six plants in China making radial and bias tires.</i>	Rancho Cucamonga, Calif.	12,800	www.gititire.com	Mfg-Tires
87	<b>BROTHER INTERNATIONAL</b> <i>Subsidiary of Japan's Brother Industries. While it still makes legacy sewing machines, it also makes cell phone ring tones in its Xing unit.</i>	Bridgewater, N.J.	12,500	www.brother-usa.com	Mfg-Imaging Technology
	<b>CROWN MARK IMPORTS</b> <i>Furniture importer primarily sourcing from China and Southeast Asia.</i>	Houston	12,500	www.crownmark.com	Mfg-Furniture
89	<b>DUPONT</b> <i>Sold two performance polymers to Celanese in 2010. Brands include Pioneer Hi-Bred International. Owns 72 percent of Solae, a St. Louis soy ingredient product company.</i>	Wilmington, Del.	12,400	www.dupont.com	Diversified
	<b>BISSELL HOMECARE</b> <i>Manufactures home-cleaning products, including sweepers, vacuums, deep-cleaning machines and cleaning formulas. Acquired Woolite carpet and Upholstery business.</i>	Grand Rapids, Mich.	12,400	www.bissell.com	Mfg-Consumer Products
91	<b>HAIER AMERICA</b> <i>U.S. appliance and consumer electronics business started 11 years ago. Known for wine cellars, mini-refrigerators and appliances. Member of the Haier Group of mainland China.</i>	New York	12,100	www.haier.com	Mfg-Appliances
92	<b>NATUZZI AMERICAS</b> <i>Upholstered-furniture importer is owned by Italy's biggest furniture manufacturer. Italso is lower-priced brand. Shanghai sales office serves Asia.</i>	High Point, N.C.	12,000	www.natuzzi.com	Mfg-Furniture
	<b>MOHAWK INDUSTRIES</b> <i>Business units include Mohawk carpets. Unilin laminate flooring and Dal-Tile.</i>	Calhoun, Ga.	12,000	www.mohawkind.com	Mfg-Textiles & Flooring
	<b>EUOMARKET DESIGNS</b> <i>Contemporary home goods retailer known as Crate &amp; Barrel. Has small-store chain CB2.</i>	Northbrook, Ill.	12,000	www.crateandbarrel.com	Retail
95	<b>GOYA FOODS</b> <i>Family business with a taste for Spanish and Caribbean foods. Operates 17 factories and 14 distribution centers.</i>	Secaucus, N.J.	11,300	www.goya.com	Foods
96	<b>ACER AMERICA</b> <i>Subsidiary of Acer in Taiwan. Brands include Acer, Gateway, Packard Bell and eMachines.</i>	San Jose, Calif.	11,200	www.acer-group.com	Mfg. Computers
97	<b>VIZIO</b> <i>Low-cost HDTVs made in China and Taiwan.</i>	Irvine, Calif.	11,100	www.vizio.com	Mfg-Electronics
	<b>LANXESS</b> <i>German parent Lanxess was spun out of Bayer. Subsidiaries include Sybron Chemicals, Rhein Chemie and Saltigo.</i>	Pittsburgh	11,100	www.us.lanxess.com	Chemicals/Plastics
99	<b>BASF</b> <i>Global headquarters in Germany. North American unit had \$13 billion in 2009 sales. Acquired competitor Ciba Holding in April 2009.</i>	Florham Park, N.J.	10,900	www.basf.com	Chemicals-Diversified
100	<b>DEERE</b> <i>Opened new manufacturing and parts distribution facility in Domodedovo, Russia, in April.</i>	Moline, Ill.	10,700	www.deere.com	Mfg-Equipment

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