Industrial Lift Trucks: Ergonomic Evaluation Checklist

Virtually every forklift truck manufactured today would be expected to perform its basic functions and conform to current OSHA regulations. Some forklift trucks, however, are "ergonomically designed". This means operator capabilities and limitations are taken into account in the design process.

The application of ergonomic principles to the design of machines can have many positive benefits. Among these are increased operator productivity and comfort, reduced operator error, fewer musculo-skeletal problems and reduced absenteeism rates.

The following checklist may be useful to help evaluate the ergonomic design considerations in forklift trucks. It is not intended to be all encompassing of safety or ergonomics considerations which may be designed into the product and does not address concerns such as product costs and aesthetics.

Carefully consider your answers to each of the questions. You may need to operate the equipment yourself or observe someone else using it. The more positive answers you check, the greater the potential of the equipment to produce positive benefits associated with good ergonomic design.

| Date: | Location: |
|---------------|-----------|
| Manufacturer: | Model: |

Operator Envelope – Standing Operation

| Can the operator: | | Yes | No |
|-------------------|---|-----|----|
| • | Stand in a normal posture for forward travel operations? | | |
| • | Stand in a normal posture for reverse travel operations? | | |
| • | Change feet position to relieve leg fatigue? | | |
| • | Change stance to relieve postural fatigue? | | |
| • | Rest the body against a padded, breathable surface? | | |
| • | Achieve good visibility of the work areas without assuming posture? | | |
| • | Achieve good visibility of the travel path without assuming an awkward posture? | | |
| • | Readily store and/or retrieve work items within easy reach? | | |
| • | Get on and off the truck without slipping or tripping? | | |
| • | Stand on a well designed padded surface? | | |
| SI | JBTOTAL | | |
| <u>C</u> | omments: | | |
| | | | |
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Operator Envelope – Seated Operation

| C | Can the Operator | | No |
|---|---|--|----|
| • | Sit in a normal posture for forward travel operations? | | |
| • | Swivel the seat for brief-duration reverse travel? | | |
| • | Change feet position to relieve fatigue? | | |
| • | Easily adjust seat height when seated? | | |
| • | Easily adjust armrests? | | |
| • | Achieve good visibility of the work areas without assuming an awkward posture? | | |
| • | Achieve good visibility of the travel path without assuming an awkward posture? | | |
| • | Choose between seated and standing operation? | | |
| • | Sit without undue seat pressure on the thighs and calves? | | |
| • | Get on and off the truck easily without slipping or tripping? | | |
| A | so: | | |
| • | Is the seat made of a padded, "breathable" material? | | |
| • | Does the seat provide adequate lumbar support? | | |
| • | Does the seat feel comfortable to sit in? | | |
| S | JBTOTAL | | |
| C | omments: | | |
| | | | |
| | | | |
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Controls

| Can the operator: | | No | |
|--|-----|----|--|
| Work the primary controls with the body in a normal posture and the limbs in a neutral position? | | | |
| Support one or both arms when operating the controls? | | | |
| Comfortably operate the primary controls using either bare or gloved hands? | | | |
| Perform simultaneous functions without large limb movements or excessive force? | s 🗌 | | |
| Easily operate the primary controls in different stance? | | | |
| Operate controls without excessive force and/or large limb movements? | | | |
| Operate controls without awkward hands/wrists/arm positions or excessive wrist rotation? | | | |
| Operate controls with several hand positions to relieve fatigue | ? | | |
| Operate controls without high local pressure points on hand? | | | |
| Also: | | | |
| Does the direction of movement of each control naturally relat to the direction of operation of the equipment (e.g. left for left movement, forward for forward movement)? | e | | |
| Are controls designed to limit the possibility of accidental activation? | | | |
| Does the truck help the operator perform difficult tasks by aiding the operator? (speed vs. accuracy of measurement, etc.) SUBTOTAL | | | |
| SOBIOTAL | | | |
| Comments: | | | |

Displays

| See appropriate "need-to-know" information? See appropriate "nice to know" information? | |
|--|--|
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| See appropriate "nice-to-know" information? | |
| Read the displays in low light levels? | |
| Conveniently view the primary display when positioned for forward or reverse travel? | |
| Easily read quantitative and qualitative information? | |
| Also: | |
| Is displayed information appropriately color-coded (red-low, danger; orange/yellow – advisory, caution; green – go, full, O.K.)? | |
| Does the "need-to-know" information/display use standard national/international graphic symbols? | |
| Are visual display warnings well designed and augmented by auditory warning when appropriate? | |
| SUBTOTAL | |
| TOTAL POSITIVE COMMENTS | |
| TOTAL NEGATIVE COMMENTS | |
| Comments: | |
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